

# **Bitumen MC3000**

(Cutback Bitumen Medium-Curing)

## **PRODUCT DATA SHEET**

Cutback Bitumen MC3000 is a type of medium-curing (MC) cutback bitumen with a high viscosity. The "3000" indicates its viscosity level. This cutback bitumen is produced by blending standard bitumen with a medium-volatile solvent such as kerosene or diesel, which lowers its viscosity for easier application at ambient temperatures. Once applied, the solvent gradually evaporates, leaving behind the bitumen to bind the road materials.

| Flash Point (Tag Open-Cup), Min °C Min. 66 ASTM D-131  DISTILLATION TEST: (Distillate, Volume Percent of Total Distillate to 360°C) | ARACTERISTICS  | UNIT   | LIMITS    | TEST METHODS |  |
|---|--|--------|-----------|--------------|--|
| DISTILLATION TEST: (Distillate, Volume Percent of Total Distillate to 360°C)  | ematic Viscosity at 60°C   | mm2/s  | 3000-6000 | ASTM D-2170  |  |
|   | sh Point (Tag Open-Cup), Min   | °C     | Min. 66   | ASTM D-1310  |  |
| To 255°C % Vol ASTM D-402   | DISTILLATION TEST: (Distillate, Volume Percent of Total Distillate to 360°C) |        |           |              |  |
|   | Го 255°C   | % Vol. | -         | ASTM D-402   |  |
| To 260°C % Vol. Max. 15 ASTM D-402  | Го 260°С   | % Vol. | Max. 15   | ASTM D-402   |  |
| To 316°C % Vol. 15-75 ASTM D-402  | Го 316°С   | % Vol. | 15-75     | ASTM D-402   |  |
| Residue from distillation to 360°C, by difference % Vol. Min. 80 ASTM D-402   |  | % Vol. | Min. 80   | ASTM D-402   |  |
| TEST ON RESIDUE FROM DISTILLATION:  | ST ON RESIDUE FROM DISTILLATION  |        |           |              |  |
| Viscosity at 60°C Pa.s 30-120 ASTM D217   | /iscosity at 60°C  | Pa.s   | 30-120    | ASTM D2171   |  |
| Ductility at 25°C CM Min. 100 ASTM D-113  | Ductility at 25°C  | CM     | Min. 100  | ASTM D-113   |  |
| Solubility in Trichloroethylene % Wt Min. 99 ASTM D-204   | Solubility in Trichloroethylene  | % Wt   | Min. 99   | ASTM D-2042  |  |
| Water % Wt Max. 0.2 ASTM D-95   | iter   | % Wt   | Max. 0.2  | ASTM D-95    |  |

## Quality:

The quality of the bitumen is assured for every delivery with arrangement of international inspector to check quality and controlling the production by Quality Control and also by batch test report before shipping.

#### Application:

Cutback Bitumen MC3000 is a versatile product that can be used in a variety of applications like Priming, Tack Coating, Crack Filling, Patching and Sealing.

**Recommended Application Temperature: Spraying:** 50°C - 70°C

Recommended Application Rate: Priming & Tack-Coating: Between 0.15 L/m² and 0.30 L/m².

#### **Health & Safety:**

Bitumen is unlikely to present any significant health or safety hazard when properly used in the recommended application, provided good standards of industrial and personal hygiene are maintained.

## Packaging:

New steel drums, reconditioned steel drums or IBC Tanks

Steel Drums : 200Ltrs IBC Tank : 1000Ltrs

Storage life is excellent when stored in an airtight container.

### Code Approvals/Compliance:

Meets: ASTM D2027, AASHTO M82-75 2008, IS: 217 - 1988,

SANS 4001-BT2: 2012

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