



Bitumen MC30

(Cutback Bitumen Medium-Curing)

PRODUCT DATA SHEET

Cutback Bitumen MC30 is a type of medium-curing (MC) cutback bitumen where the "30" refers to its viscosity level. It is created by blending bitumen with a medium-volatile solvent like kerosene. This process lowers the viscosity of the bitumen, allowing it to be applied at ambient temperatures without the need for heating. Over time, the solvent evaporates, leaving behind the bitumen to bind the materials.

CHARACTERISTICS	UNIT	LIMITS	TEST METHODS
Kinematic Viscosity at 60°C	mm ² /s	30-60	ASTM D-2170
Flash Point (Tag Open-Cup), Min	°C	Min 38.	ASTM D-1310
DISTILLATION TEST: (Distillate, Volume Percent of Total Distillate to 360°C)			
To 255°C	% Vol.	Max. 35	ASTM D-402
To 260°C	% Vol.	30-75	ASTM D-402
To 316°C	% Vol.	75-95	ASTM D-402
Residue from distillation to 360°C, by difference	% Vol.	Min. 50	ASTM D-402
TEST ON RESIDUE FROM DISTILLATION:			
Viscosity at 60°C	Pa.s	30-120	ASTM D2171
Ductility at 25°C	CM	Min. 100	ASTM D-113
Solubility in Trichloroethylene	% Wt	Min. 99	ASTM D-2042
Water	% Wt	Max. 0.2	ASTM D-95

Quality:

The quality of the bitumen is assured for every delivery with arrangement of international inspector to check quality and controlling the production by Quality Control and also by batch test report before shipping.

Application:

Bitumen MC30 is commonly used as a Prime Coating. Cutback bitumen which is suitable for priming is also used for Tack-coating.

Recommended Application temperature: *Spraying:* 60°C - 80°C

Recommended Application Rate for, Priming: Between 0.5 L/m² and 1.4 L/m². **Tack-coating:** Between 0.2 L/m² and 0.4 L/m².

Health & Safety:

Bitumen is unlikely to present any significant health or safety hazard when properly used in the recommended application, provided good standards of industrial and personal hygiene are maintained.

Packaging:

New steel drums, reconditioned steel drums or IBC Tanks

Steel Drums : 200Ltrs

IBC Tank : 1000Ltrs

Storage life is excellent when stored in an airtight container.

Code Approvals/Compliance:

Meets: ASTM D2027, AASHTO M82-75 2008, IS: 217 – 1988, SANS 4001-BT2: 2012

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www.nuroil.com

For further information, please contact:

Nuroil Trading FZE

Email : info@nuroil.com

Phone : +971 55 8405476

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